

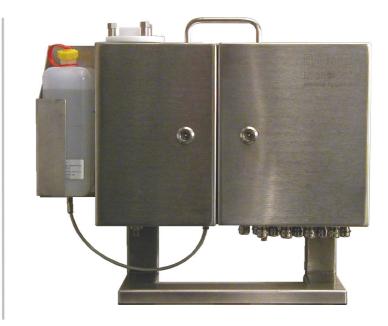
# Data sheet HYGROPHIL H 4230 process hygrometer

Continuous humidity measurement in industrial processes.

#### **HYGROPHIL H**

For very high demands in terms of being resistant to corrosion and dirt. Particularly suitable for cases where the air to be measured contains oil vapours, dust, water-soluble gases, solvents, acids and aggressive chemicals.

Certification by the German Technical Inspection Agency (TÜV) for the performance of flue gas measurements in accordance with the Federal German Pollution Control Act (BImSchV) (17th Implementing Ordinance) is under preparation.



In many processes, monitoring and controlling gas humidity is a must if you want to achieve a consistently high product quality, use energy efficiently and adhere to the regulations regarding emission limits. HYGROPHIL H 4230 is a special measuring device that continuously measures the humidity levels during industrial processes.

Thanks to the carefully chosen materials and constant scavenging, the system is especially suitable for cases where the air to be measured contains oil or fat vapour, solvents, water-soluble gases or salts.

Examples:

Hot-air tunnels for cooking foodstuffs

Fertiliser dryers

Various chemical processes

It can even be used in cases where the air to be measured is highly contaminated with acids or other aggressive substances (such as sulphuric acid, hydrofluoric acid or nitrohydrochloric acid).

Examples:

Copper-nickel works
Large combustion plants
Combined heating and power
stations
Waste incineration plants

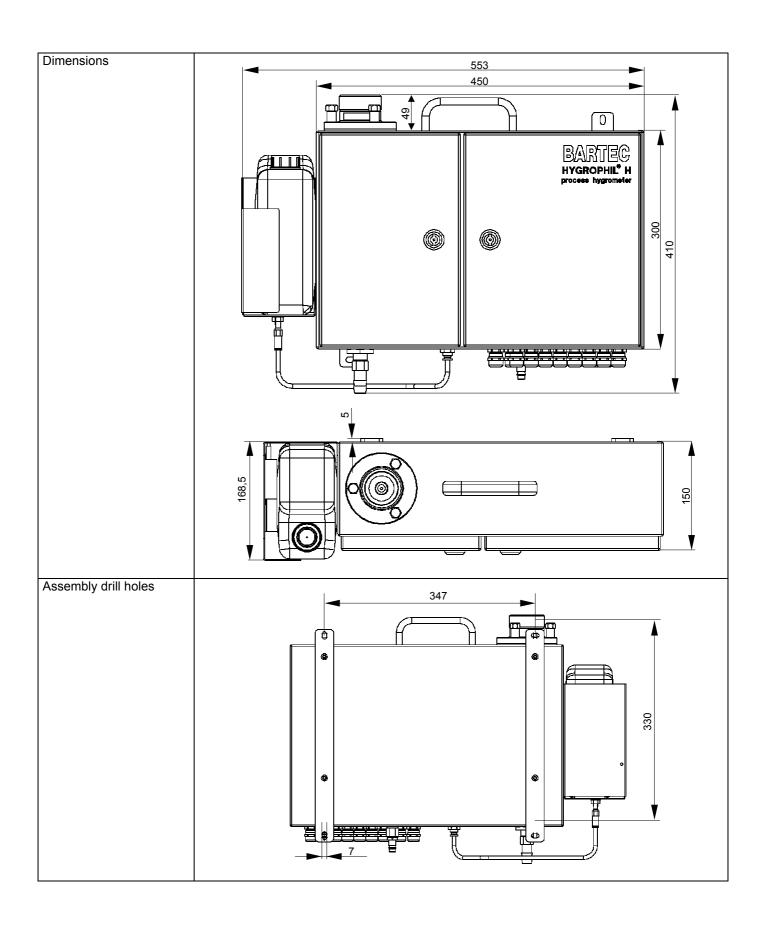
In power stations, incineration plants, and other industrial facilities, the amount of water vapour can also be measured in non-purified flue gas immediately downstream of the filter. This allows you to detect not only pipe damage, but also hairline cracks in the heat exchanger.

The portable design is particularly suitable for mobile application at the facilities of test centres and agencies for monitoring plants and at energy information centres.

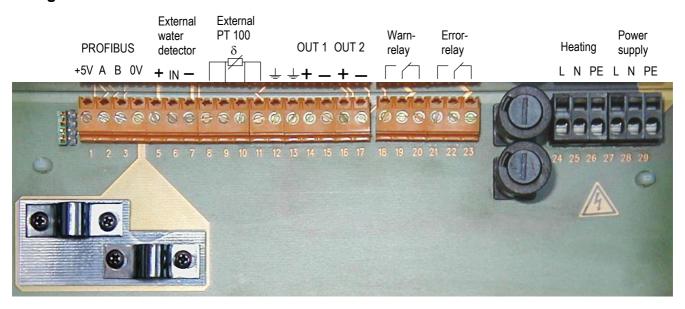
Thanks to the standard method used, HYGROPHIL H is also suitable for use as a reference device.

- Measurement range: 0...100 °C
   DT
- Primary measurement variables: TT, HT, SP, aux. temperature
- Calculated measurement variables: DT, MH, SH, vol.%, VP, h, DVP
- Secondary standard method in accordance with DIN 50012
- 1 additional temperature measuring circuit for PT100
- Current outputs 2x 0/4...20 mA electrically isolated
- Profibus DP field bus
- Certification by the TÜV for use in accordance with the Federal German Pollution Control Act (BImSchV) (13th and 17th Implementing Ordinances) under preparation

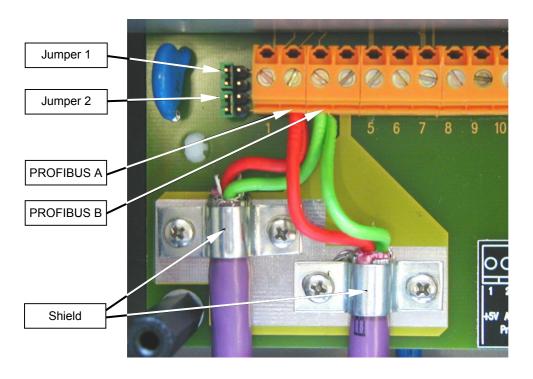
Technical data					
<b>Humidity measurement</b>					
Measurement principle	Psychrometric gas humi	dity measurement in	line with the impact jet me	ethod	
Transducer	PT 100/ 4-conductor in accordance with DIN IEC 751				
Computational accuracy	≤ 0.01%				
Computing time	Approx. 2s				
Settling time	t <sub>90</sub> = 90s (for sudden change in SH from 10 to 190 g/kg)				
Air/gas throughput	Max. 17,5 NI/min				
Water intake	Max. 25 ml/h (tube pump)				
Water reserve	2l (enough for approx. 3 days)				
Compressed air intake	25 bar (max. air consu				
Measured variable input	•				
Measured variable	Measurement range	Resolution	Accuracy	Туре	
Dry temperature TT	0140 °C	Resolution	≤ 0.5% of the	Primary	
Wet temperature HT	0140 °C	0.1 °C	≥ 0.5% of the measurement	Timary	
Temperature T1	0200 °C				
Absolute pressure SP	5001500 hPa	1 hPa	range ≤ 1%		
			≥ 170	Calaulatad	
Dew-point temperature DT Volumetric content H <sub>2</sub> O Vol.%	0100 °C 0100 %	0.1 °C		Calculated	
	I .	0.1 %			
Absolute humidity MH	101000 g/kg	1 g/kg			
Specific humidity SH	101000 g/kg	1 g/kg			
Enthalpy h	101000 kJ/kg	1 kJ/kg			
Current vapour pressure VP	101000 hPa	1 hPa			
Saturation deficit DVP	01000 hPa	1 hPa			
Outputs					
Signal output					
Analogue output	2 electrically isolated output channels, can be assigned to each of the measurement ranges, spread, error behaviour programmable				
Output signal	020 mA or 420 mA				
Permissible load	≤ 500 Ω				
Accuracy	≤ 0.2% of the associated measured value				
Inputs					
External water detector	24 V d.c., NPN				
T1 <sub>extern</sub>	PT 100/ 4-conductor in accordance with DIN IEC 751				
Data interface	1 1 100/ 1 00/144010/ 11/1	accordance with Bir	. 120 701		
Field bus interface	Profibus DB				
	Prolibus DB				
Electrical data					
Auxiliary power	Measuring unit: 9026				
	Heating ho	se: 230 V or 1	15 V a.c.; approx. 100 VA	<u>'m</u>	
Relays					
Warn relay	Display of warnings Load: 1 A/24 V d.c., at least 10 mA				
ERROR-relay	Display of failures Load: 1 A/24 V d.c., at least 10 mA				
Ambient conditions					
Permitted working temperature	+5+50°C				
Permitted storage temperature	-20+70°C (without water)				
Climate category	KWF in accordance with DIN 40040				
Reference conditions		23°C ±2°C / 230V ± 2%			
Mechanical data	20 0 12 07 200 1 270				
Enclosure	Stainless steel enclosure; protection rating IP64 in accordance with DIN 40050				
Dimensions	450×410×150 mm (with	450×410×150 mm (without mount)			
Assembly drill holes	347x330 mm, 4ר7x13mm (M6)				
Weight	Approx. 12.5 kg				
Connections	, ·-·- ·-·- ··y				
Electrical connection	Screw terminals 0.5-1.5	mm <sup>2</sup> : cable feed via	M 16x1.5 cable gland		
Compressed air connection	Screw terminals 0.5-1.5 mm <sup>2</sup> ; cable feed via M 16x1.5 cable gland G 1/4"				
Heating tube connection	G 3/8" (IP54) Universal conical nipple DKR DIN3863				
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# **Assignment of terminals**

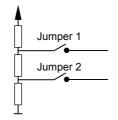


The Profibus cable is connected to terminals 2 (Profibus A) and 3 (Profibus B).





If the device is the last user on the Profibus, the two jumpers must be closed.







#### **Details when ordering**

## **Basic equipment**

## **HYGROPHIL H 4230-10**

Corrosion-proof, 115/230 V a.c.

Scope of delivery: Hygrophil-H in accordance with order number, set of small parts, Type 4220-23, incl.

compressed air maintenance unit, Type 4220-30 and 1 litre of surfactant

Order number: 202728

#### Accessories

# Measurement gas tube, Type 4230-100

Flexible, water-resistant heating tube for feeding measurement gas without condensate (max. input temperature 200 °C)

Including 1 mount per metre

Operating voltage: 230 V a.c. or 115 V a.c.

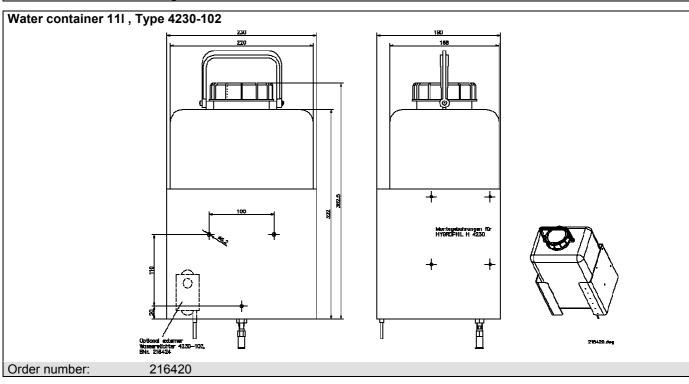
Connection type: Universal conical nipple G3/8" DKR DIN3863

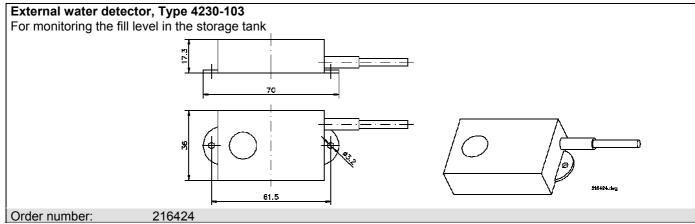


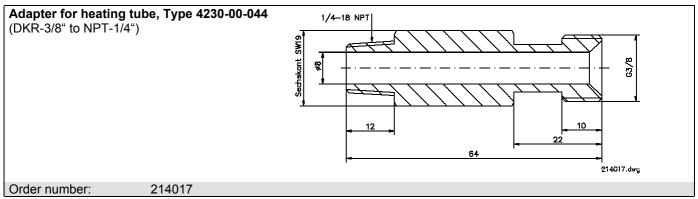
Order numbers: Length 1m 202729 Order numbers for 115 V version on request

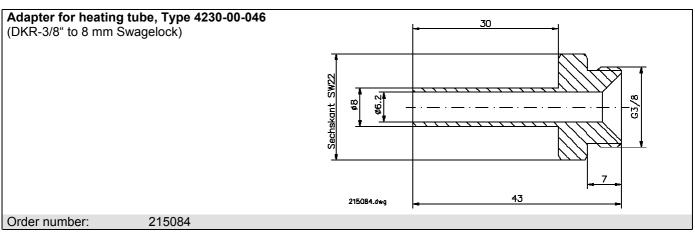
(230 V) Length 2m 216375 Length 3m 202727

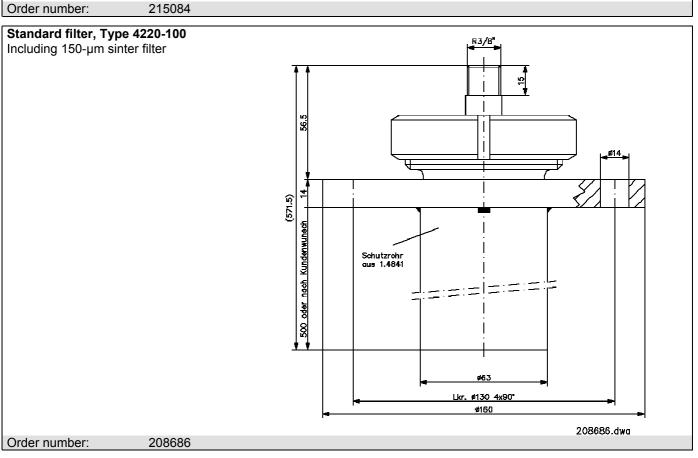
Length 4m 216376 Length 5m 216377

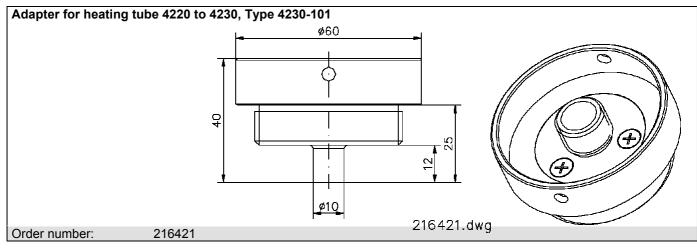


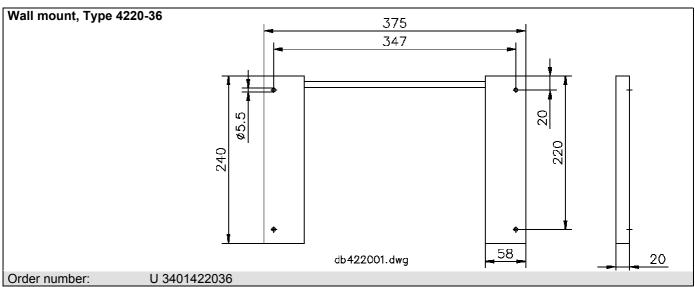


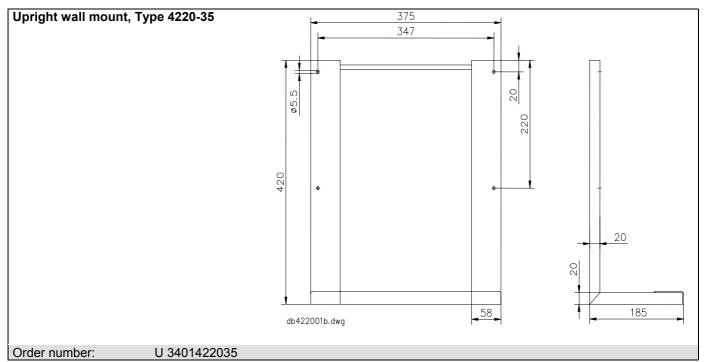




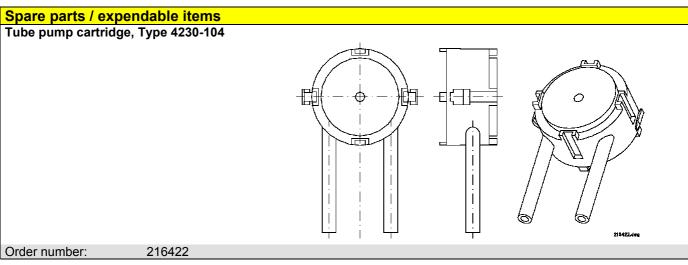


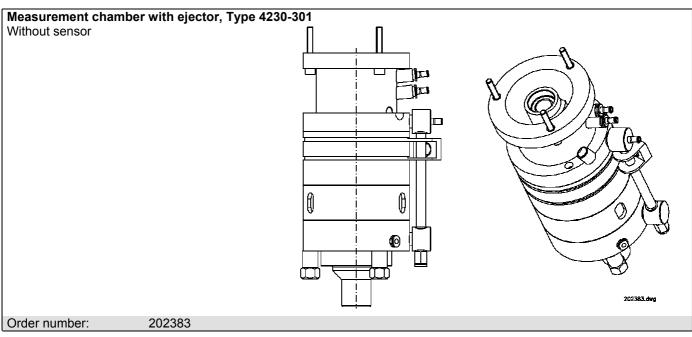


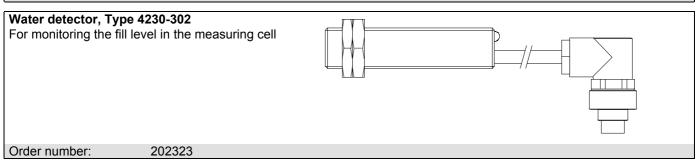


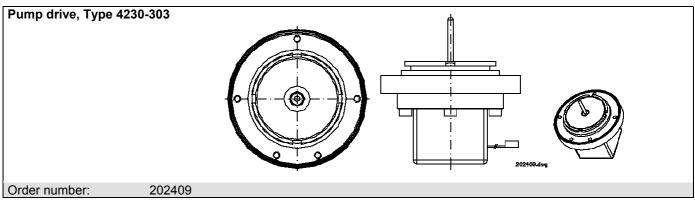


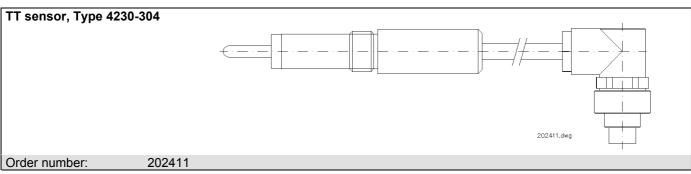


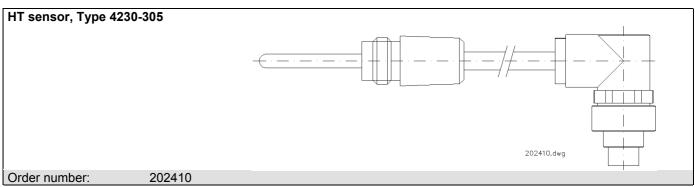


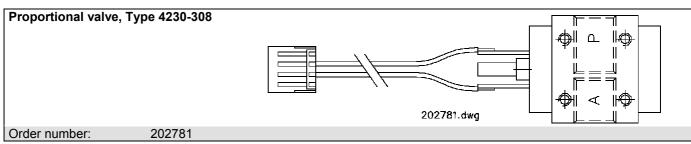












# Display/Profibus board, Type 4230-401

Order number: 214369

# Surfactant 11, PE bottle

Order number: U04014220201

## Sinter filter

For standard filters

150 µm, Cr-Ni steel 1.4404

Order number: U0301116006